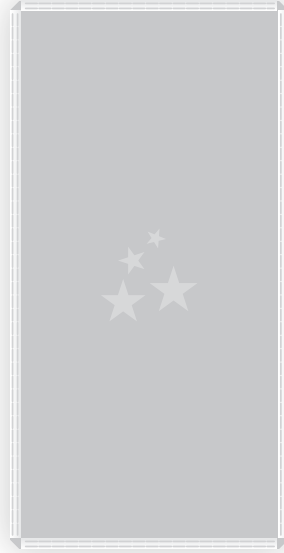


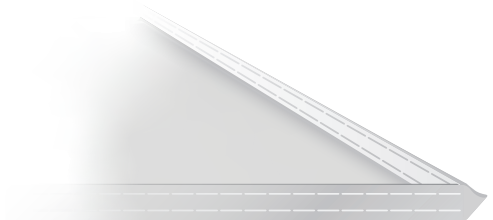
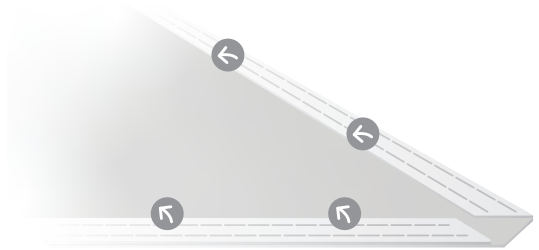
# ALUFRAMES MANUAL



# 1 Flip



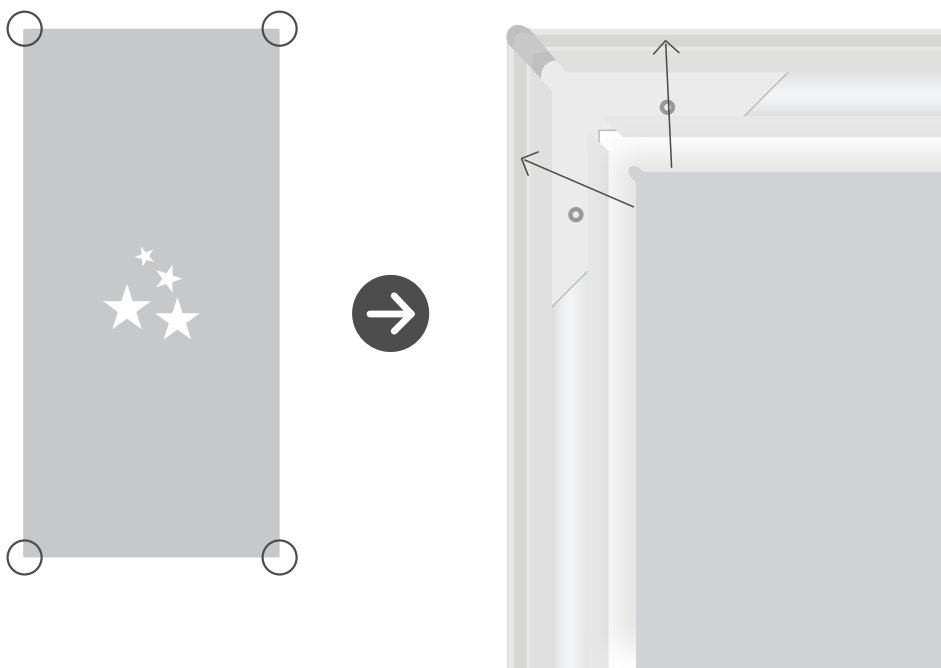
# 2 Fold sides



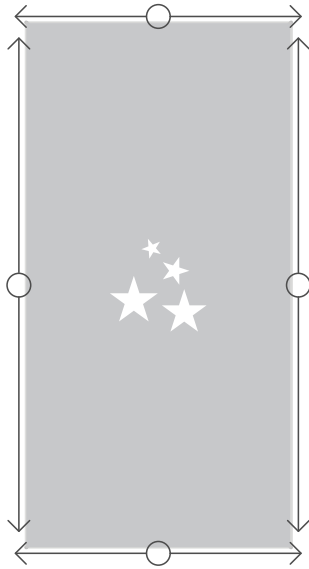
### 3 Flip back



### 4 Start with corners



**5** Insert into frame  
from the middle



**6** Smooth out

